

Thursday, May 20, 2010 2:19:03 PM



SHIP ASAP Page 1

Accept

**Setup Start**

Stop



Item Name: Saddle, 206

Start Date: 5/20/2010 **Start Qty:** 1.00

**Cust Item ID:**

Required Date: 5/20/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Date: 10.5.20

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

[illegible]

Work Order ID 58985

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Item ID: DSI 9188-012

Accept



Setup Start



Revision ID:

Stop



Item Name: Saddle, 206

Start Date: 5/20/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 5/20/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

1005-21

WF

10-5-21

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Work Order ID: 58985



Parent Item: DSI 9188-012



Parent Item Name: Saddle, 206

Start Date: 5/20/2010

Required Date: 5/20/2010

Comments: IPP A000.05.30 New Issue EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
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AN3-41A Bolt		Purchased	No			110	Each	148.0000	8		10-5-20	5/
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Location	Loc Qty	Loc Code
ST354	148	
112431	48	
114382	50	
114522	50	

AN4-6A Bolt		Purchased	No			110	Each	950.0000	12		10-5-20	5/
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Location	Loc Qty	Loc Code
ST356	950	
112933	96	
113149	600	
114523	54	
114615	200	

AN5-10A Bolt		Purchased	No			110	Each	119.0000	4		10-5-20	5/
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Location	Loc Qty	Loc Code
ST337	119	
114199	100	
114227	19	

AN5-11A Bolt		Purchased	No			110	Each	55.0000	8		10-5-20	5/
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Location	Loc Qty	Loc Code
ST337	55	
112314	55	

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Work Order ID: 58985

Parent Item: DSI 9188-012

Parent Item Name: Saddle, 206

Comments: IPP A 00.05.30 New Issue EC

Start Date: 5/20/2010

Required Date: 5/20/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
AN5-12A Bolt		Purchased	No			110	Each	126.0000	4		10-5-20	✓
<div> <div>Location</div> <div>ST338</div> <div>112314</div> </div> <div> <div>Loc Qty</div> <div>126</div> <div>126</div> </div> <div> <div>Loc Code</div> </div>												
AN5-13A Bolt		Purchased	No			110	Each	86.0000	4		10-5-20	✓
<div> <div>Location</div> <div>ST338</div> <div>114181</div> <div>114615</div> </div> <div> <div>Loc Qty</div> <div>86</div> <div>36</div> <div>50</div> </div> <div> <div>Loc Code</div> </div>												
AN960JD10 WAS1149D0363J Washer		Purchased	No			110	Each	0.0000	8		M114292 10-5-20	✓
AN960JD416 WAS1149D02463J Washer		Purchased	No			110	Each	0.0000	24		M114576 10-5-20	✓
AN960JD516 WAS1149D0563J Washer		Purchased	No			110	Each	0.0000	8		M113706 10-5-20	✓

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Work Order ID: 58985



Parent Item: DSI 9188-012



Parent Item Name: Saddle, 206

Start Date: 5/20/2010

Required Date: 5/20/2010

Comments: IPP A 00.05.30 New Issue EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
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D2652 Bushing		Manufactured	No			110	Each	294.0000	16	 10-5-20		SP
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Location	Loc Qty	Loc Code
FG	44	
31985	44	
ST021	250	
57712	50	16
58176	200	

D2932-2 Saddle LH Out, 206		Manufactured	No			110	Each	9.0000	1	 00B50368 10-5-20 SP		SP
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Location	Loc Qty	Loc Code
ST421	9	
52590	6	
53327	3	

D2933-2 Saddle LH In, 206		Manufactured	No			110	Each	8.0000	1	 B52309 10-5-20 SP		SP
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Location	Loc Qty	Loc Code
ST421	8	
52591	5	
53328	3	

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Work Order ID: 58985

Parent Item: DSI 9188-012

Parent Item Name: Saddle, 206

Comments: IPP A□00.05.30□New Issue□EC□

Start Date: 5/20/2010

Required Date: 5/20/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
S D2934 Saddle Spacer		Manufactured	No			110	Each	24.0000	2		10-5-20	SL

Location	Loc Qty	Loc Code
FG	6	
31929	6	
ST031	18	
50376	18	

S D2935 Saddle Spacer		Manufactured	No			110	Each	33.0000	2		10-5-20	SL
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Location	Loc Qty	Loc Code
ST031	33	
50211	33	

S D2938 Saddle LH Out, 206		Manufactured	No			110	Each	6.0000	1		10-5-20	SL
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Location	Loc Qty	Loc Code
ST421	6	
53331	3	
56576	3	

S D2939 Saddle LH In, 206		Manufactured	No			110	Each	3.0000	1		10-5-21	SL
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Location	Loc Qty	Loc Code
ST421	3	
53333	3	

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Work Order ID: 58985

Parent Item: DSI 9188-012

Parent Item Name: Saddle, 206

Comments: IPP A 00.05.30 New Issue EC

Start Date: 5/20/2010

Required Date: 5/20/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
MS21042L3 Nut		Purchased	No			110	Each	1,848.000	8		10-5-20	5/

Location	Loc Qty	Loc Code
ST300	1848	
113537	20	
113644	328	
114523	1000	
114718	500	

MS21042L4 Nut		Purchased	No			110	Each	2,705.000	12		10-5-20	5/
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Location	Loc Qty	Loc Code
ST139	2	
111827	2	
ST300	2703	
113422	80	
114523	1615	
114718	1000	
9063	8	

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DESIGN <i>[Signature]</i>	DRAWN BY <i>RF</i>	DART AEROSPACE USA, INC. BELLEVUE, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. DSI 9188	REV. A SHEET 1 OF 1
DATE 00.05.17		TITLE SADDLE KIT	SCALE NTS
A	00.05.17	NEW ISSUE	

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION DRAWING D206-642 REV. A-G

REF. US FAA STC: SA00475SE

CANADIAN STC: SH98-4

REFERENCE ONLY

THE PURPOSE OF THIS SERVICE INSTRUCTION IS TO OUTLINE THE SADDLE KITS REQUIRED TO CHANGE FROM D2661/ D2662/ D2663/ D2664 SADDLES (D206-642 REV. A-F) TO D2932/ D2933/ D2938/ D2939 SADDLES (D206-642 REV. G) D206-642-311/ -411 REQUIRE DSI 9188-011 AND D206-642-312/-412 REQUIRE DSI 9188-012. INSTALL D2932/ D2933/ D2938/ D2939 SADDLES PER D206-642 REV. G

Qty -011	Qty -012	Part Number	Description
X		DSI 9188-011	SADDLE KIT
	X	DSI 9188-012	SADDLE KIT
16	16	D2652	BUSHING
1		D2932-1	SADDLE, FWD OUT, LH
	1	D2932-2	SADDLE, FWD OUT, RH
1		D2933-1	SADDLE, FWD IN, LH
	1	D2933-2	SADDLE, FWD IN, RH
2	2	D2934	SADDLE SPACER
2	2	D2935	SADDLE SPACER
1		D2938-1	SADDLE, AFT OUT, LH
	1	D2938-2	SADDLE, AFT OUT, RH
1		D2939-1	SADDLE, AFT IN, LH
	1	D2939-2	SADDLE, AFT IN, RH
8	8	AN3-41A	BOLT
12	12	AN4-6A	BOLT
4	4	AN5-10A	BOLT
8	8	AN5-11A	BOLT
4	4	AN5-12A	BOLT
4	4	AN5-13A	BOLT
8	8	AN960JD10	WASHER
24	24	AN960JD416	WASHER
8	8	AN960JD516	WASHER
8	8	MS21042-3	NUT (OR MS21042L3)
12	12	MS21042-4	NUT (OR MS21042L4)

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries